



## ***Product Data Sheet***

### **FSC-88 WB** **Primer/Filler - Waterbased** **Spray/Brush/Roller Grade**

#### **DESCRIPTION:**

FSC-88 WB is a sprayable, brushable, or rollable waterbased primer/filler that is used to fill and smooth Precision Board prior to finishing with paints and coatings. Use FSC-88 WB when a smooth surface is desired, or as a primer to ensure paint adhesion. It dries rapidly and sands easily. FSC-88 WB also works well on wood\*, concrete, and metal.

Prior to using FSC-88 WB, use FSC-360 WB Crack & Repair material to fill cuts, dings or any other damage.

#### **APPLICATION:**

Brush or Roller - Apply smooth, creamy coat to surface of Precision Board and thoroughly work into surface. Brush or roll out evenly and allow to dry to tack free, usually about 15 minutes. Do not sand between coats. Recoat as soon as surface is tack free. Second coat should also be applied in a smooth, creamy coat to create a creamy surface. See Finishing Methods application instruction sheet. When applying by roller, reduce about 3% with water to reduce roller drag and extend drying time.

\*For application on wood, reduce about 25% with water to allow the wood to draw primer into it.

Spray - Apply initial coat to all surfaces requiring smooth finish. First coat should be a little lighter than subsequent coats. Do not allow to run. Allow to dry, usually about 10 minutes. When tack free, apply next coat a little heavier than first coat. If surface has not reached the smoothness desired, wait until tack free and apply next coat. When spraying, multiple thin coats are recommended over fewer, thicker coats.

Spray using appropriate spray system with medium to large spray tip. Thin as necessary, usually only about 3%, to desired spraying consistency using water. Do not over thin. Spray at about 40 PSI with max size tip and paint flow.

Sanding - Sanding of primer can take place as soon as the FSC-88 WB does not ball up on the sandpaper. Do not sand between coats. Refer to FSC-88 WB Finishing Methods application instruction sheet.

Painting - Remember FSC-88 WB is a primer/filler and must be coated with a suitable exterior paint for exterior applications. After completely dry, it is compatible with all types of paints and finishes, including most lacquers, automotive paints, even gold leafing.

Cleanup - Cleanup using warm, soapy water. Due to the unusual polymers used in FSC-88 WB, be sure to completely flush all connecting lines and fittings, especially in the spray gun.

**NOTE:** Always prime and paint both sides of the sign to keep it from being pulled/warped by the drying paint. This includes clear coating. Allow paint to reach total cure time on both sides prior to placing in sun as uneven drying can pull/warp paint face. For questions regarding use of FSC-88 WB, please contact Coastal Enterprises at (800) 845-0745. See FSC-88 WB Finishing Methods. Note: Number 6.

**CAUTION:** Use with adequate ventilation. Avoid prolonged contact with skin and breathing of vapor or spray mist. Close container after each use. Do not take internally. Do not transfer contents to bottles or other unlabeled containers. Harmful or fatal if swallowed, do not induce vomiting. Call physician immediately. **KEEP OUT OF REACH OF CHILDREN.**

**WARRANTY:** All recommendations for product use have been derived from experience and test data believed to be reliable. We warrant and guarantee the uniformity of our products within manufacturing tolerance. However, since the use of our products are beyond our direct control, they are furnished upon the condition that each party shall make his/her own tests to determine their suitability for his/her particular purpose. Except as stated herein, Coastal Enterprises Company makes no warranty or guarantee, expressed or implied, and disclaims all responsibility for results obtained, nor assumes any liability for any damages, whether arising out of negligence or breach of guarantee and is hereby expressly limited to replacement of product only. For additional information on product handling, please refer to FSC-88 WB MSDS.

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**(Over For Finishing Methods)**